

Piston & Rod Seals

GLY

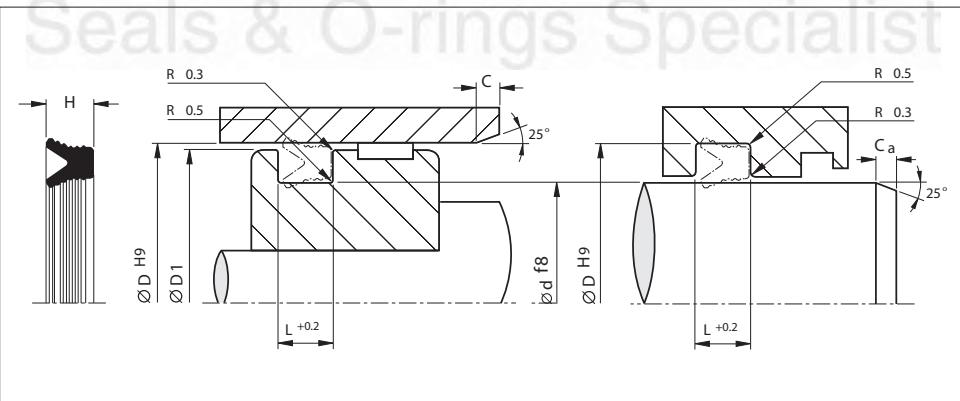
(Metric Size)



Material	Pressure (Bar)	Temp. (°c)	Speed (m/s)
NBR	10	-25 +70	1

- Applicable for both pistons and rods.
- Exclusively for non lubrication cylinders.
- Easy to installed.
- Economical solution

Installation Recommendation



Surface roughness

Ra

Rt

Sliding surface	$\leq 0.3 \mu\text{m}$	$\leq 4 \mu\text{m}$
Surface of housing	$\leq 1.8 \mu\text{m}$	$\leq 10 \mu\text{m}$
Sides of housing	$\leq 3.0 \mu\text{m}$	$\leq 16 \mu\text{m}$

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(Metric Size)

Rod/ Groove Dia.	Bore/ Groove Dia.	Seal Height	Groove Width	Dimensions			Reference (For order processing)
				d	D	H	
						L	
						D1	
						C	
						Ca	
10.0	18.0	5.0	5.7		17.1	3.0	1.5
12.0	20.0	5.0	5.7		19.1	3.0	1.5
14.0	22.0	5.0	5.7		21.1	3.0	1.5
16.0	24.0	5.0	5.7		23.1	3.0	1.5
17.0	25.0	5.0	5.7		24.1	3.0	1.5
18.0	26.0	5.0	5.7		25.1	3.0	1.5
20.0	28.0	5.0	5.7		27.1	3.0	1.5
22.4	30.0	5.0	5.7		29.1	3.0	1.5
25.0	33.0	5.0	5.7		32.1	3.0	1.5
27.0	35.0	5.0	5.7		34.1	3.0	1.5
28.0	36.0	5.0	5.7		35.1	3.0	1.5
30.0	40.0	6.0	7.0		39.0	3.0	3.0
31.5	41.5	6.0	7.0		40.5	3.0	3.0
32.0	42.0	6.0	7.0		41.0	3.0	3.0
35.0	45.0	6.0	7.0		44.0	3.0	3.0
35.5	45.5	6.0	7.0		44.5	3.0	3.0
36.0	46.0	6.0	7.0		45.0	3.0	3.0
40.0	50.0	6.0	7.0		49.0	3.0	3.0
45.0	55.0	6.0	7.0		54.0	3.0	3.0
50.0	60.0	6.0	7.0		59.0	3.0	3.0
53.0	63.0	6.0	7.0		62.0	3.0	3.0
55.0	65.0	6.0	7.0		64.0	3.0	3.0
60.0	70.0	6.0	7.0		69.0	3.0	3.0
63.0	73.0	6.0	7.0		72.0	3.0	3.0
65.0	75.0	6.0	7.0		74.0	3.0	3.0
70.0	80.0	6.0	7.0		79.0	3.0	3.0
75.0	85.0	6.0	7.0		84.0	3.0	3.0
80.0	90.0	6.0	7.0		89.0	3.0	3.0
85.0	100.0	9.0	10.0		98.5	4.0	4.0
95.0	110.0	9.0	10.0		108.5	4.0	4.0
100.0	115.0	9.0	10.0		113.5	4.0	4.0
105.0	120.0	9.0	10.0		118.5	4.0	4.0
110.0	125.0	9.0	10.0		123.5	4.0	4.0
115.0	130.0	9.0	10.0		128.5	4.0	4.0
125.0	140.0	9.0	10.0		138.5	4.0	4.0
135.0	150.0	9.0	10.0		148.5	4.0	4.0
145.0	160.0	9.0	10.0		158.5	4.0	4.0
160.0	175.0	9.0	10.0		173.5	4.0	4.0
165.0	180.0	9.0	10.0		178.5	4.0	4.0
175.0	190.0	9.0	10.0		188.5	4.0	4.0

(Metric Size)

Rod/ Groove Dia.	Bore/ Groove Dia.	Seal Height	Groove Width	Dimensions			Reference (For order processing)
				d	D	H	
						L	
180.0	200.0	12.0	13.0		198.0	5.0	GLY-180
185.0	205.0	12.0	13.0		203.0	5.0	GLY-185
200.0	220.0	12.0	13.0		218.0	5.0	GLY-200
215.0	235.0	12.0	13.0		233.0	5.0	GLY-215
230.0	250.0	12.0	13.0		248.0	5.0	GLY-230
240.0	260.0	12.0	13.0		258.0	5.0	GLY-240



Seals & O-rings Specialist